

EF80 Flexible Epoxy Resin

Page: 1 Compilation date: 04/06/2015 Revision date: 04/06/2015 Revision No: 1

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EF80 Flexible Epoxy Resin Product code: EF80

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PC9a: Coatings and paints, thinners, paint removers. PC9b: Fillers, putties, plasters, modelling clay. PC32: Polymer preparations and compounds. PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC19: Hand-mixing with intimate contact and only PPE available ERC2: Formulation of preparations* ERC3: Formulation in materials ERC5: Industrial use resulting in inclusion into or onto a matrix ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

1.3. Details of the supplier of the safety data sheet

Company name: Easy Composites Ltd

Unit 39, Park Hall Business Village Longton, Stoke on Trent Staffordshire ST3 5XA United Kingdom Tel: +44 (0) 1782 454499 Fax: +44 (0) 1782 596868 Email: sales@easycomposites.co.uk

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| 1.4. Emergency telephone number | | | | |
|----------------------------------|---|--|--|--|
| Emergency tel: | +44 (0) 1782 454499 | | | |
| | (office hours only) | | | |
| Section 2: Hazards identificati | on | | | |
| 2.1. Classification of the subst | ance or mixture | | | |
| Classification under CLP: | Aquatic Chronic 2: H411; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317 | | | |
| | Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. | | | |
| | Toxic to aquatic life with long lasting effects. | | | |
| 2.2. Label elements | | | | |
| Label elements: | | | | |
| Hazard statements: | H315: Causes skin irritation. | | | |
| | H317: May cause an allergic skin reaction. | | | |
| | H319: Causes serious eye irritation. | | | |
| | H411: Toxic to aquatic life with long lasting effects. | | | |
| Hazard pictograms: | GHS07: Exclamation mark | | | |
| | GHS09: Environmental | | | |
| | | | | |
| | \checkmark \checkmark | | | |
| Signal words: | Warning | | | |
| Precautionary statements: | P261: Avoid breathing dust/fumes/gas/mist/vapours/spray. | | | |
| | P264: Wash hands thoroughly after handling. | | | |
| | P280: Wear protective gloves/protective clothing/eye protection/face protection. | | | |
| | P302+352: IF ON SKIN: Wash with plenty of water/. | | | |
| | P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove | | | |
| | contact lenses, if present and easy to do. Continue rinsing. | | | |
| | P321: Specific treatment (see instructions on this label). | | | |
| 2.3. Other hazards | | | | |
| PBT: | This product is not identified as a PBT/vPvB substance. | | | |

Section 3: Composition/information on ingredients

3.2. Mixtures

Hazardous ingredients:

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BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT} - REACH registered number(s): 01-2119456619-26

| E | INECS | CAS | PBT / WEL | CLP Classification | Percent |
|------|-------|------------|-----------|--|---------|
| 500- | 033-5 | 25068-38-6 | - | Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317; Aquatic Chronic 2: H411 | >50% |

HEXANEDIOL DIGLYCIDYLETHER - REACH registered number(s): 01-211946347-41

| 240-260-4 | 16096-31-4 | - | Skin Irrit. 2: H315; Aquatic Chronic 3: | 25-50% |
|-----------|------------|---|---|--------|
| | | | H412; Eye Irrit. 2: H319; Skin Sens. 1: | |
| | | | H317 | |

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROANE AND PHENOL -REACH registered number(s): 01-2119454392-40

| 500-006-8 | 9003-36-5 | - | Aquatic Chronic 2: H411; Skin Irrit. 2: | 1-25% | |
|-----------|-----------|---|---|-------|--|
| | | | H315; Skin Sens. 1: H317 | | |

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water. Consult a doctor.

Eye contact: Bathe the eye with running water for 15 minutes. Consult a doctor.

Ingestion: Wash out mouth with water. Consult a doctor.

Inhalation: Move to fresh air in case of accidental inhalation of vapours. Consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: Nausea and stomach pain may occur.

Inhalation: There may be a feeling of tightness in the chest with shortness of breath. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Show this safety data sheet to the doctor in attendance.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Water spray. Water fog. Dry chemical powder. Carbon dioxide. Alcohol or polymer foam.

Alcohol resistant foam.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

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5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact

with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Mark out the contaminated area with signs and prevent access to unauthorised

personnel. Refer to section 8 of SDS for personal protection details.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Mix with sand or vermiculite. Transfer to a closable, labelled salvage container for

disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS. Refer to section 13 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Ensure there is sufficient ventilation of the area. Avoid direct contact with the substance.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

Hazardous ingredients:

HEXANEDIOL DIGLYCIDYLETHER

| Туре | Exposure | Value | Population | Effect |
|------|------------|---------------|------------|---------------|
| DNEL | Dermal | 0.0226 mg/cm2 | Workers | Acute - Local |
| DNEL | Inhalation | 340 ppm | Workers | Acute - Local |

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| DNEL | Dermal | 2.8 mg/kg bw/day | Workers | Long term - Systemic |
|------|-----------------------|-------------------|-----------|-------------------------|
| DNEL | Inhalation | 0.44 mg/m3 | Workers | Long term - Systemic |
| DNEL | Dermal | 1.7 mg/kg bw/day | Consumers | Acute - Systemic |
| DNEL | Inhalation | 2.9 mg/m3 | Consumers | Acute - Systemic |
| DNEL | Oral | 0.83 mg/kg bw/day | Consumers | Acute - Systemic |
| DNEL | Dermal | 1.7 mg/kg bw/day | Consumers | Long term - Systemic |
| DNEL | Inhalation | 0.89 mg/kg bw/day | Consumers | Long term - Systemic |
| DNEL | Dermal | 0.83 mg/kg bw/day | Consumers | Long term - Systemic |
| PNEC | Fresh water | 0.0115 mg/l | - | - |
| PNEC | Marine water | 0.00115 mg/l | - | - |
| PNEC | Intermittent releases | 0.115 mg/l | - | - |
| PNEC | STP | 1 mg/l | - | - |
| PNEC | Fresh water sediments | 0.283 mg/kg dw | - | - |
| PNEC | Marine sediments | 0.0283 mg/kg dw | - | - |
| PNEC | Soil (agricultural) | 0.223 mg/kg dw | - | - |

8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Impermeable gloves.

Eye protection: Safety glasses.

Skin protection: Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| State: | Liquid | | |
|-------------------------------|-----------------------|-----------------------------|--------------------|
| Colour: | Pale yellow | | |
| Odour: | Characteristic odour | | |
| Evaporation rate: | No data available. | | |
| Oxidising: | No data available. | | |
| Solubility in water: | No data available. | | |
| Viscosity: | 400 mPas (25°C) | | |
| Boiling point/range°C: | No data available. | Melting point/range°C: | No data available. |
| Flammability limits %: lower: | No data available. | upper: | No data available. |
| Flash point°C: | No data available. Pa | art.coeff. n-octanol/water: | No data available. |
| Autoflammability°C: | No data available. | Vapour pressure: | No data available. |
| Relative density: | 1.10 - 1.15 | | |

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pH: No data available.

VOC g/l: No data available.

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Polymerisation may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Amines.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

| ORL | MUS | LD50 | 15600 | mg/kg |
|-----|-----|------|-------|-------|
| ORL | RAT | LD50 | 11400 | mg/kg |
| SKN | RBT | LD50 | >20 | ml/kg |

HEXANEDIOL DIGLYCIDYLETHER

| DERMAL | RAT | LD50 | > 2000 | mg/kg |
|--------|-----|------|--------|-------|
| ORAL | RAT | LD50 | 3741 | mg/kg |

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROANE AND PHENOL

| ORAL RAT LD50 > 2000 mg/l | |
|---------------------------|--|
|---------------------------|--|

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Relevant hazards for substance:

| Hazard | Route | Basis |
|--------------------------------|-------|-----------------------|
| Skin corrosion/irritation | DRM | Hazardous: calculated |
| Serious eye damage/irritation | OPT | Hazardous: calculated |
| Respiratory/skin sensitisation | DRM | Hazardous: calculated |

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness.

Ingestion: Nausea and stomach pain may occur.

Inhalation: There may be a feeling of tightness in the chest with shortness of breath. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Hazardous ingredients:

HEXANEDIOL DIGLYCIDYLETHER

| Daphnia magna | 24H LC50 | 47 | mg/l |
|-------------------------------------|----------|----|------|
| RAINBOW TROUT (Oncorhynchus mykiss) | 96H LC50 | 30 | mg/l |

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROANE AND PHENOL

| Daphnia magna | 96H LC50 | > 100 | mg/l | |
|---------------|----------|-------|------|--|
| | | | | |

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal

company.

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Disposal of packaging: Arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national

regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN3082

14.2. UN proper shipping name

Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

(Epoxy resin)

14.3. Transport hazard class(es)

Transport class: 9

14.4. Packing group

Packing group: |||

14.5. Environmental hazards

Environmentally hazardous: Yes

Marine pollutant: No

14.6. Special precautions for user

Tunnel code: E

Transport category: 3

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

Other information

Other information:This safety data sheet is prepared in accordance with Commission Regulation (EU) No
453/2010.Phrases used in s.2 and s.3:* indicates text in the SDS which has changed since the last revision.Phrases used in s.1 and s.3:H315: Causes skin irritation.
H317: May cause an allergic skin reaction.H319: Causes serious eye irritation.
H319: Causes serious eye irritation.H411: Toxic to aquatic life with long lasting effects.
H412: Harmful to aquatic life with long lasting effects.

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Legal disclaimer: The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product. Page: 9



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Compilation date: 04/06/2015

Revision date: 04/06/2015

Revision No: 2

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EF80 Flexible Epoxy Resin Hardener

Product code: EF80 Hardener

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PC9a: Coatings and paints, thinners, paint removers. PC9b: Fillers, putties, plasters, modelling clay. PC32: Polymer preparations and compounds. PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC19: Hand-mixing with intimate contact and only PPE available ERC2: Formulation of preparations* ERC3: Formulation in materials ERC5: Industrial use resulting in inclusion into or onto a matrix ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

1.3. Details of the supplier of the safety data sheet

| Company name: Ea | asy Composites Ltd |
|------------------|--------------------|
|------------------|--------------------|

Unit 39, Park Hall Business Village Longton, Stoke on Trent Staffordshire ST3 5XA United Kingdom Tel: +44 (0) 1782 454499 Fax: +44 (0) 1782 596868 Email: sales@easycomposites.co.uk

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| | P | age: 2 |
|-----------------------------------|---|--------|
| 1.4. Emergency telephone num | ber | |
| Emergency tel: | +44 (0) 1782 454499 | |
| | (office hours only) | |
| Section 2: Hazards identification | on | |
| 2.1. Classification of the subst | | |
| | | |
| Classification under CLP: | Acute Tox. 4: H302; Repr. 2: H361fd; Aquatic Acute 1: H400; Aquatic Chronic 1: H410; Skin | |
| | Corr. 1A: H314; Skin Sens. 1: H317 | |
| Most important adverse effects: | Harmful if swallowed. Causes severe skin burns and eye damage. May cause an | |
| | allergic skin reaction. Suspected of damaging fertility. Suspected of damaging the | |
| | unborn child. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. | |
| 2.2. Label elements | | |
| Label elements: | | |
| Hazard statements: | H302: Harmful if swallowed. | |
| | H314: Causes severe skin burns and eye damage. | |
| | H317: May cause an allergic skin reaction. | |
| | H361fd: Suspected of damaging fertility. Suspected of damaging the unborn child. | |
| | H400: Very toxic to aquatic life. | |
| | H410: Very toxic to aquatic life with long lasting effects. | |
| Hazard pictograms: | GHS05: Corrosion | |
| | GHS07: Exclamation mark | |
| | GHS08: Health hazard | |
| | GHS09: Environmental | |
| | | |
| Signal words: | Danger | |
| Precautionary statements: | P260: Do not breathe dust/fumes/gas/mist/vapours/spray. | |
| | P280: Wear protective gloves/protective clothing/eye protection/face protection. | |
| | P301+312: IF SWALLOWED: Call a POISON CENTER/doctor/ if you feel unwell. | |
| | P301+330+331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. | |
| | P302+352: IF ON SKIN: Wash with plenty of water/. | |
| | P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. | |
| | Rinse skin with water/shower. | |
| 2.3. Other hazards | | |

PBT: This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

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3.2. Mixtures

Hazardous ingredients:

NONYLPHENOL

| EINEC | CAS | PBT / WEL | CLP Classification | Percent |
|-----------|--------------|-----------|---------------------------------------|---------|
| 246-672-0 |) 25154-52-3 | - | Repr. 2: H361fd; Acute Tox. 4: H302; | 25-50% |
| | | | Skin Corr. 1B: H314; Aquatic Acute 1: | |
| | | | H400; Aquatic Chronic 1: H410 | |

TRIMETHYLHEXAN-1,6-DIAMINE - REACH registered number(s): 01-2119560598-25

| 247-134-8 | 25620-58-0 | - Skin Sens. 1: H317; Aquatic Chronic 3: | | 1-25% |
|-----------|------------|--|---------------------------------------|-------|
| | | | H412; Skin Corr. 1B: H314; Acute Tox. | |
| | | | 4: H302 | |

AMINES, COCO ALKYL

| 262-977-1 | 61788-46-3 | - | Skin Corr. 1A: H314; Aquatic Acute 1: H400; Acute Tox. 4: H302 | 1-25% |
|-----------|------------|---|---|-------|
| | | | | |

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

| 202-013-9 | 90-72-2 | - | Acute Tox. 4: H302; Eye Irrit. 2: H319; | |
|-----------|---------|---|---|--|
| | | | Skin Irrit. 2: H315 | |

Section 4: First aid measures

| 4.1. Description of first aid me | asures | |
|--|--|--|
| Skin contact: | Remove all contaminated clothes and footwear immediately unless stuck to skin. | |
| | Drench the affected skin with running water for 10 minutes or longer if substance is still | |
| | on skin. Consult a doctor. | |
| Eye contact: Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist | | |
| | examination. | |
| Ingestion: Do not induce vomiting. Wash out mouth with water. If conscious, give half a litre of water | | |
| | to drink immediately. Transfer to hospital as soon as possible. | |
| Inhalation: Move to fresh air in case of accidental inhalation of vapours. Remove casualty from | | |
| | exposure ensuring one's own safety whilst doing so. If conscious, ensure the casualty | |
| | sits or lies down. If unconscious, check for breathing and apply artificial respiration if | |
| | necessary. Consult a doctor. | |
| 4.2. Most important symptoms | and effects, both acute and delayed | |
| Skin contact: | Severe burns may occur. There may be irritation and redness at the site of contact. | |
| Eye contact: | There may be severe pain. Corneal burns may occur. May cause permanent damage. | |
| Ingestion: | Corrosive burns may appear around the lips. There may be soreness and redness of | |
| | the mouth and throat. Nausea and stomach pain may occur. | |
| Inhalation: | There may be a feeling of tightness in the chest with shortness of breath. Exposure may | |
| | cause coughing or wheezing. | |
| Delayed / immediate effects: | Immediate effects can be expected after short-term exposure. | |
| | loor | |

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4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Show this safety data sheet to the doctor in attendance.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Carbon dioxide. Dry chemical powder. Alcohol or polymer foam. Water spray. Use water

spray to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear protective clothing to prevent contact with skin and eyes. Wear self-contained breathing apparatus.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Mix with sand or vermiculite. Clean-up should be dealt with only by qualified personnel familiar with the specific substance. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS. Refer to section 13 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.

Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep container tightly closed. Avoid incompatible materials and conditions - see section 10 of SDS.

Suitable packaging: Must only be kept in original packaging.

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7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

Hazardous ingredients:

TRIMETHYLHEXAN-1,6-DIAMINE

| Туре | Exposure | Value | Population | Effect |
|------|--------------|--------------|------------|--------|
| PNEC | Fresh water | 0.0295 mg/l | - | - |
| PNEC | Marine water | 0.00295 mg/l | - | - |

8.2. Exposure controls

| Engineering measures: | Ensure there is sufficient ventilation of the area. |
|-------------------------|---|
| Respiratory protection: | Self-contained breathing apparatus must be available in case of emergency. Gas/vapour |
| | filter, type K: ammonia and derivatives (EN141). |
| Hand protection: | Impermeable gloves. |
| Eye protection: | Safety glasses with side-shields. Ensure eye bath is to hand. |
| Skin protection: | Impermeable protective clothing. |
| Environmental: | Ensure all engineering measures mentioned in section 7 of SDS are in place. |

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| State: | Liquid | |
|-------------------------------|-------------------------------------|--------------------|
| Colour: | Pale yellow | |
| Odour: | Characteristic odour | |
| Evaporation rate: | No data available. | |
| Oxidising: | No data available. | |
| Solubility in water: | Not miscible | |
| Viscosity: | 990 mPas (25°C) | |
| Boiling point/range°C: | >200 Melting point/range°C: | No data available. |
| Flammability limits %: lower: | No data available. upper: | No data available. |
| Flash point°C: | >100 Part.coeff. n-octanol/water: | No data available. |
| Autoflammability°C: | No data available. Vapour pressure: | No data available. |
| Relative density: | 0.97 pH: | No data available. |
| VOC g/I: | No data available. | |

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9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may generate enough heat and gases for fires/explosions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Direct sunlight. Heat. Sources of ignition.

10.5. Incompatible materials

Materials to avoid: Acids. Oxidising agents. Metals.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

NONYLPHENOL

| ORL | MUS | LD50 | 1231 | mg/kg |
|-----|-----|------|------|-------|
| ORL | RAT | LD50 | 580 | mg/kg |

TRIMETHYLHEXAN-1,6-DIAMINE

| ORAL RAT LD50 910 mg/kg | |
|-------------------------|--|
|-------------------------|--|

AMINES, COCO ALKYL

| ORAL RAT LD50 | 1300 mg/kg | |
|---------------|------------|--|
|---------------|------------|--|

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

| ORL RAT | LD50 12 | 0 mg/kg |
|---------|---------|---------|
|---------|---------|---------|

EF80 Flexible Epoxy Resin Hardener

| SKN RAT LD50 | 1280 | mg/kg |
|--------------|------|-------|
|--------------|------|-------|

Relevant hazards for substance:

| Hazard | Route | Basis |
|--------------------------------|-------|-----------------------|
| Acute toxicity (ac. tox. 4) | ING | Hazardous: calculated |
| Skin corrosion/irritation | DRM | Hazardous: calculated |
| Serious eye damage/irritation | OPT | Hazardous: calculated |
| Respiratory/skin sensitisation | DRM | Hazardous: calculated |
| Reproductive toxicity | | Hazardous: calculated |

Symptoms / routes of exposure

Skin contact: Severe burns may occur. There may be irritation and redness at the site of contact.

Eye contact: There may be severe pain. Corneal burns may occur. May cause permanent damage.

Ingestion: Corrosive burns may appear around the lips. There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

Inhalation: There may be a feeling of tightness in the chest with shortness of breath. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Hazardous ingredients:

TRIMETHYLHEXAN-1,6-DIAMINE

| Daphnia magna | 24H EC50 | 31.5 | mg/l |
|-------------------------|----------|------|------|
| Leuciscus idus | 48H LC50 | 174 | mg/l |
| Pseudomonas putida | 17H EC50 | 89 | mg/l |
| Scenedesmus Subspicatus | 72H EC50 | 29.5 | mg/l |

AMINES, COCO ALKYL

| Daphnia magna | 48H EC50 | <1 | mg/l |
|--|----------|----|------|
| GOLDEN ORFE (Leuciscus idus) | 96H LC50 | <1 | mg/l |
| GREEN ALGA (Selenastrum capricornutum) | 72H EC50 | <1 | mg/l |

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

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12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: No data available.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal

company.

Disposal of packaging: Arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national

regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN2735

14.2. UN proper shipping name

Shipping name: POLYAMINES, LIQUID, CORROSIVE, N.O.S.

(Contains: Nonylphenol; Trimethylhexan-1,6-diamine; 2,4,6-Tris(dimethylamionmethyl)

Marine pollutant: No

phenol)

14.3. Transport hazard class(es)

Transport class: 8

14.4. Packing group

Packing group: ||

14.5. Environmental hazards

Environmentally hazardous: Yes

14.6. Special precautions for user

Tunnel code: E

Transport category: 2

Section 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

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15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

Section 16: Other information

| Other information | |
|------------------------------|--|
| Other information: | This safety data sheet is prepared in accordance with Commission Regulation (EU) No |
| | 453/2010. |
| | * indicates text in the SDS which has changed since the last revision. |
| Phrases used in s.2 and s.3: | H302: Harmful if swallowed. |
| | H314: Causes severe skin burns and eye damage. |
| | H315: Causes skin irritation. |
| | H317: May cause an allergic skin reaction. |
| | H319: Causes serious eye irritation. |
| | H361fd: Suspected of damaging fertility. Suspected of damaging the unborn child. |
| | H400: Very toxic to aquatic life. |
| | H410: Very toxic to aquatic life with long lasting effects. |
| | H412: Harmful to aquatic life with long lasting effects. |
| Legal disclaimer: | The above information is believed to be correct but does not purport to be all inclusive |
| | and shall be used only as a guide. This company shall not be held liable for any |
| | damage resulting from handling or from contact with the above product. |
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