

## Biotex Flax +/-45 Biaxial 600g/m<sup>2</sup> Fabric

### Technical Data Sheet

March 2012

#### Introduction

Biotex Flax fabrics are reinforcement textiles based on natural flax fibre and designed for fibre-reinforced polymer composite applications. The fabrics can be used with a wide variety of resins in processes including wet lay-up, vacuum infusion, resin transfer moulding (RTM), press moulding, pultrusion, prepregging etc. The fabrics can be processed in a similar way to glass or carbon fibre.

Biotex natural reinforcements and intermediates provide the high performance and easy processing normally associated with glass fibre composites but with lower weight and environmental impact. They are suitable for semi-structural and decorative applications in sectors such as automotive, construction, marine, sports and consumer goods. Biotex uses a unique Twistless Technology to ensure a high degree of fibre alignment, impregnation and performance.

#### Specification

Specification for standard fabric (other constructions available on request):

Fabric specifications	
Style	+/-45 biaxial stitched non-crimp fabric
-45° ply	Biotex Flax 250tex, 300g/m <sup>2</sup>
+45° ply	Biotex Flax 250tex, 300g/m <sup>2</sup>
Stitch thread	Polyester 78dtex
Stitch type	Pillar
Total weight	600g/m <sup>2</sup>
Tolerance on weight	+/-5%
Width	1270mm
Tolerance on width	+/-2%

#### Fibre Properties

Typical average properties for flax fibres:

Flax fibre properties*	
Density	1.5g/cm <sup>3</sup>
Diameter**	20 μm
Tensile modulus	50GPa
Tensile strength	500MPa
Strain	2%

\*Flax fibre is a natural product and a certain amount of variation should be expected.

\*\*Flax fibre has a non-circular cross-section.



## Composite Properties

Property	Biaxial flax-polyester vacuum infused laminate (0/90 layup, 0 dir)	Test Method
Fibre content by vol	30%	
Density	1.30g/cm <sup>3</sup>	
Tensile modulus	8.7GPa	ISO 527-4
Tensile strength	85MPa	ISO 527-4
Tensile elongation	1.7%	ISO 527-4
Flexural modulus	6.8GPa	ISO 14125
Flexural strength	135MPa	ISO 14125

## Sizing

Biotex Flax is supplied unsized as standard. Sizings are possible on request.

## Packaging

Standard packaging details (other packaging options are possible on request):

Packaging details	
Roll width	1270mm
Roll length	50m
Net weight	38kg
Core	Cardboard tube
Wrapping	Polythene film

Orders for multiple rolls are typically packed in a cardboard carton on a standard wooden pallet and covered with stretch wrap.

## Storage

Biotex Flax should be stored in a cool dry place away from direct sunlight. Flax fibre can absorb moisture from the atmosphere so drying may be required before use, especially if exposed to excessive humidity.

## Safety

Flax fibre is a naturally occurring, non-hazardous material, but typical precautions should be taken when handling the material including using appropriate PPE and adequate ventilation. See MSDS for details.

## Disclaimer

The information provided here is believed to be accurate but should be considered indicative only. It is the responsibility of the customer to check the suitability of the product for their specific application prior to use.

